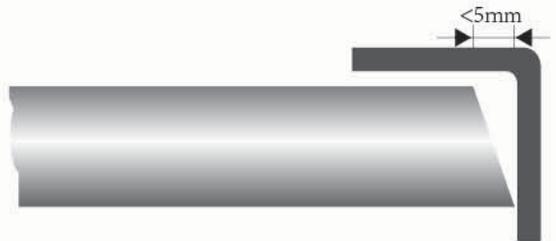


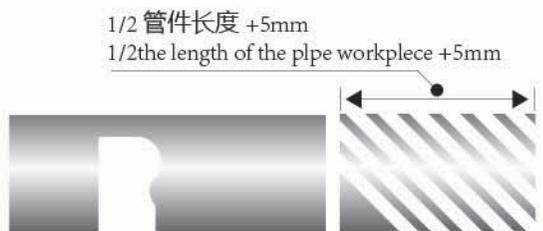
电熔焊接操作流程

OPERATION PROCESS OF ELECTRIC FUSION

- 1**
- 截取管材并按电熔管件焊接深度划线。
Cut off a section of the pipeline, and make inscription lines according to the welding depth of electro-fusion pipe workpieces.



- 2**
- 刮去管材焊接区域内的氧化层。
Scrub off the oxidation layer within the welding zone of the pipe workpieces.



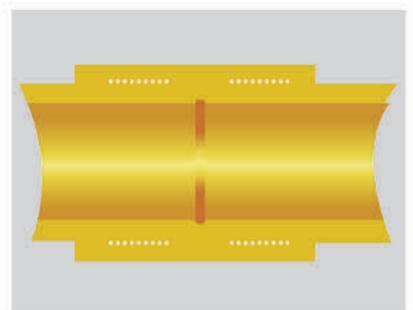
- 3**
- 将待焊的电熔管件套在管材上，露出长度标记。
Insert the pipe fittings to be welded into the pipe workpieces, properly revealing the length marks outside.



- 4**
- 正确设定电熔焊机的各项焊接参数。
Correctly set various welding parameters of the electrofusion.



- 5**
- 启动焊机进行电熔焊接。
Start the electrofusion to proceed with the electric-pulsion welding processes.



- 6**
- 焊接完成 (剖面图)。
Upon the indication from the electrofusion that the welding is complete, remove the electrofusion.